

M9 2-22733

81361

58-15

R 9

American Rocket Company - HyFlyer Sounding Rocket Program

American Rocket Company

Hybrid Rocket Propulsion for Sounding Rocket Applications

NASA OSSA

November 12, 1991

American Rocket Company

HYBRID ROCKET TECHNOLOGY

- **Why Hybrid Rocket Technology ?**
- **HyFlyer Sounding Rocket**

805-987-8970
CAMARILLO, CA

American Rocket Company - HyFlyer Sounding Rocket Program

American Rocket Company

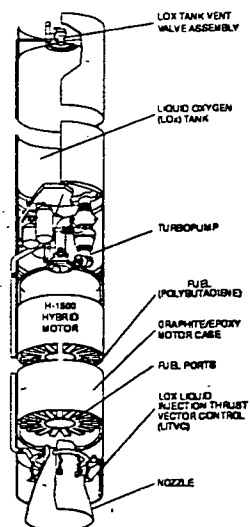
Why Hybrid Rocket Technology ?

- Hybrid Rocket Fundamentals
- Hybrid Characteristics
- Hybrid Advantages

3

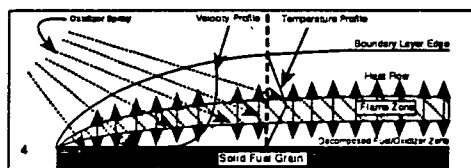
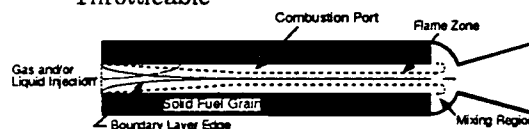
American Rocket Company

Hybrid Rocket Fundamentals



H-225K Hybrid Motor

- Solid Hydrocarbon Fuel (e.g., PBD) and Liquid Oxidizer (e.g., LOx)
- Combustion Process
 - Driven by Flow of Oxidizer over Fuel Surface)
- Fuel/Oxidizer Separation
 - Safe
 - Throttleable



4

American Rocket Company - HyFlyer Sounding Rocket Program

American Rocket Company

Hybrid Characteristics

- **Safe - Cannot Explode**
 - No Intimate Mixing of Fuel and Oxidizer
 - Combustion Process is Diffusion Limited
- **Throttleable**
 - Thrust Proportional to Oxidizer Flowrate
- **Scaleable**
 - Thrust Scales with Internal Surface Area and Oxidizer Mass Flux
- **Environmentally Clean**
 - Fuel Selection and High Flame Temperature Result in Clean Exhaust Products

5

American Rocket Company

Hybrid Advantages

- **High Performance**
- **Low Cost Due to Fundamental Safety**
- **Low Cost Due to the Nature of Hybrids**
- **Low Risk**
- **Flexible**

6

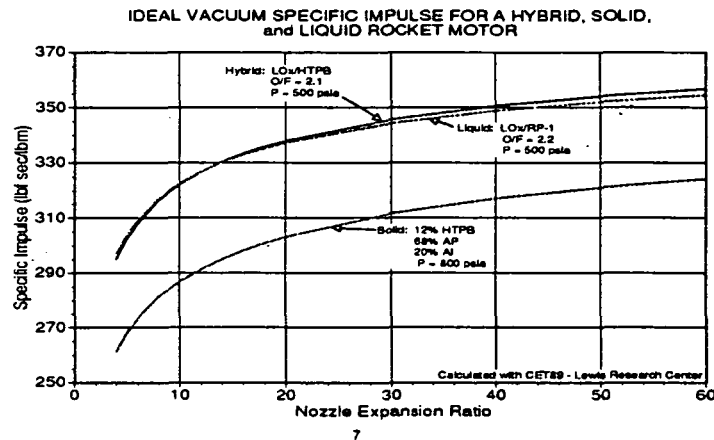
American Rocket Company - HyFlyer Sounding Rocket Program

Hybrid Advantages

American Rocket Company

High Performance

- I_{sp} is Equivalent to LOx/Hydrocarbon Engines (e.g. Saturn V F-1 1st Stage Engine)--10-15% Higher than Solid Motors
- Throttleability Increases Payload to Orbit



Hybrid Advantages

American Rocket Company

Low Cost Due to Fundamental Safety

- Safe Technology Reduces Costs in All Phases of Development, Production and Operations
- No Remote/Automated Production Facilities Required
- Anomalous Events Do NOT Destroy Test Facilities or Launch Pads
- No Restrictions on Personnel Activity In Any Phase of Development, Production or Operations
- No Special Handling or Transportation Requirements
- Lower Insurance Costs in All Phases

American Rocket Company - HyFlyer Sounding Rocket Program

Hybrid Advantages

American Rocket Company

Low Cost Due to the Nature of Hybrids

- **Low Production Costs**

- Reduced Complexity
- Few Critical Tolerances
- Short Production Cycle (weeks)
- Low Production Facilities Costs



*Standard Light
Industrial Facilities
Are Adequate*

- **Low Materials Costs**

- No Strategic Materials
- Multiple Commercial Sources
- Many Material Options

- **Low Operations Cost**

- Reduced Manpower Requirements
- Reduced Inspection Requirements

9

Hybrid Advantages

American Rocket Company

Low Risk

- **Non-Explosive Therefore No Catastrophic Detonations**

- **Command Shutdown In the Event of Problems Affords Safe Abort**

- **Safe Engine Idle Allows Engine Verification Prior to Full Thrust**

- **Insensitive to Environmental Conditions**

- **Robust Combustion Cycle**

- Resistant to Manufacturing Defects
- Self-Damping

- **Safety = Less Complexity = High Reliability**

- **No Uninsurable Liability**

- **No Hazardous Materials and Clean Exhaust = No Environmental Risk**

10

American Rocket Company - HyFlyer Sounding Rocket Program

Hybrid Advantages

American Rocket Company

Flexible

- **Rapid Response to Customer Requirements**
 - Simple Designs Allows Product Customization
 - Short Development Cycle (Months)
- **Facilitization**
 - Commercial Production Facilities and Short Lead Time Parts Permits Buildup of Production Capability to Match Demand
- **Surge Capability**
 - No Specialized Manufacturing Equipment
 - No Long Lead Time Items
 - No Strategic Materials

11

American Rocket Company

Why Haven't Hybrids Been Used Before ?

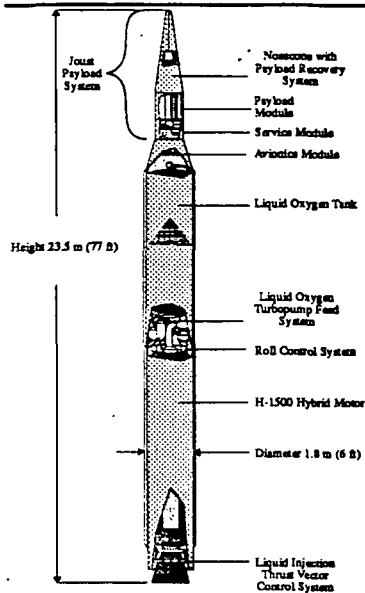
- **Initial Difficulty in Maintaining Stable Hybrid Combustion**
- **Early Focus on "Performance At Any Cost"**
 - Designs Optimized for Maximum I_{sp}
 - Military ICBM Requirements Drove All Initial Designs
- **Initial Emphasis on Solids Based on System Readiness**
 - ICBM Requirement
- **Liquids Developed Intensively For Apollo Program**
- **Larger Database on Solids and Liquids Made Hybrids Higher Risk Option for Later Programs**
- **Large Investment in Facilities to Produce and Test Solids and Liquids Supported Predisposition to Those Technologies**

12

American Rocket Company - HyFlyer Sounding Rocket Program

American Rocket Company

The HyFlyer Suborbital Vehicle

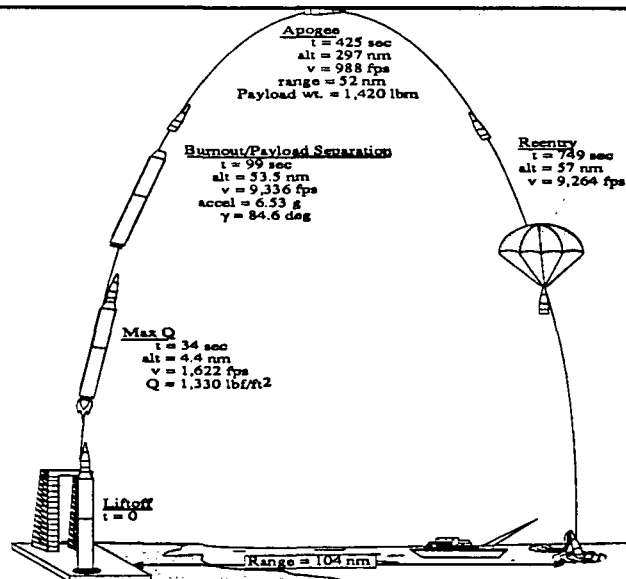


- Provides 11 Minutes of Microgravity Time for a Joust-class Payload
- Based on AMROC H-1500 Liquid Oxygen/Polybutadiene Hybrid Rocket Motor
- In Development to Validate H-1500 Motor for Use in Aquila Orbital Vehicle

13

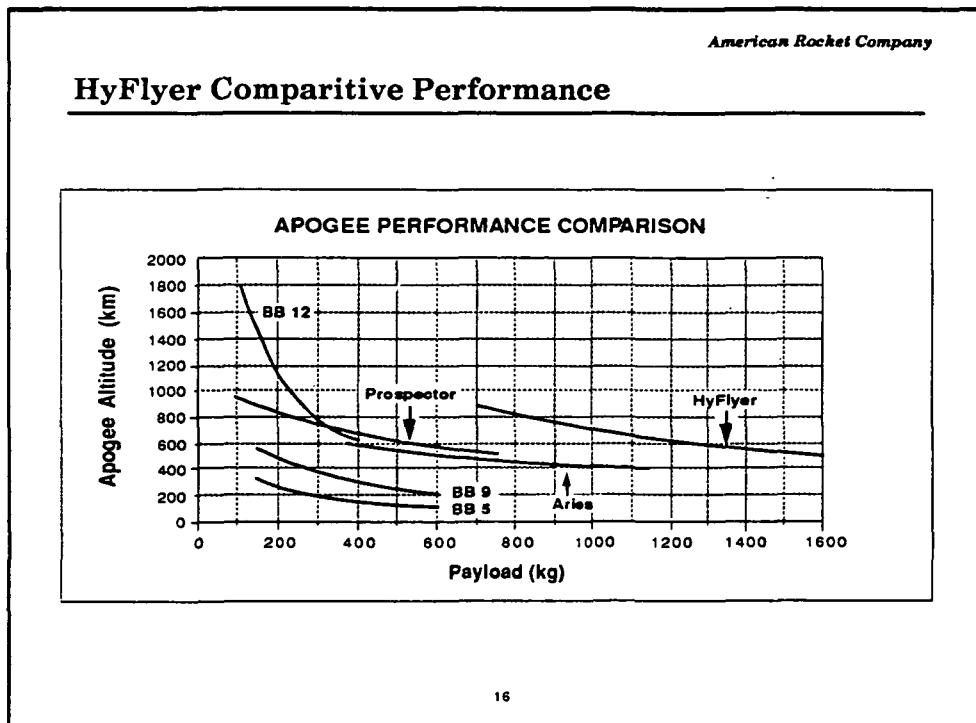
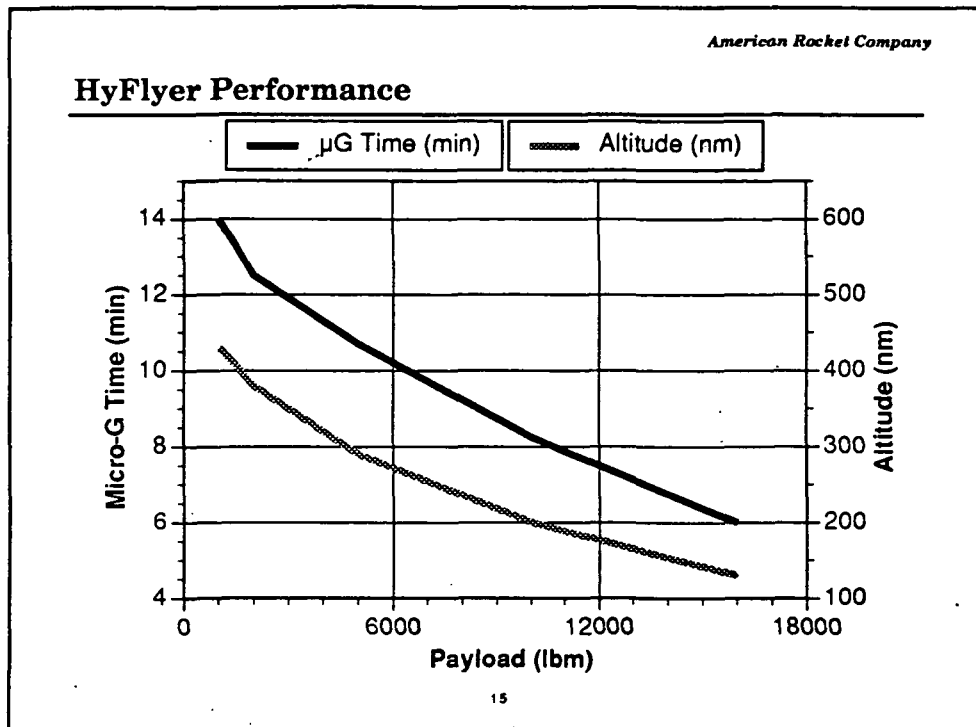
American Rocket Company

HyFlyer Mission Profile



14

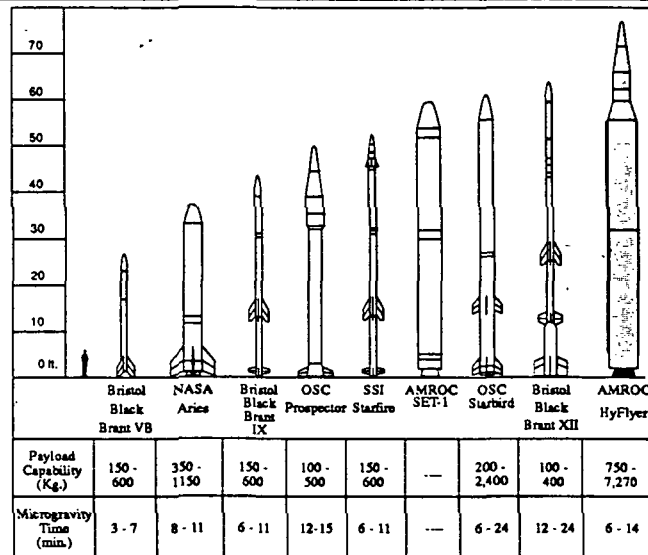
American Rocket Company - HyFlyer Sounding Rocket Program



American Rocket Company - HyFlyer Sounding Rocket Program

American Rocket Company

Sounding Rocket Fleet



17

American Rocket Company

HyFlyer Summary

- **AMROC's HyFlyer is the Mac Truck of Sounding Rockets**
 - Unique Heavy Lift Capability - 8 Tons!
- **72" Diameter Booster - Large Payload Volume Available**
- **Developed to Validate Hybrid Propulsion For AMROC's Orbital Vehicle - Aquila**
- **Available Late 1993**
- **Estimated Launch Cost ≈ \$3.5M**

18